TLB DIGITAL/ANALOG WEIGHT TRANSMITTER FOR BACK PANEL MOUNTING





















MAIN FUNCTIONS

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- Connections to:
- PLC via analog output or fieldbuses;
- PC/PLC via RS485 (up to 99 instruments with line repeaters, up to 32 without line repeaters);
- remote display via RS485;
- up to 8 load cells in parallel by junction box.
- Digital filter to reduce the effects of weight oscillation.
- Theoretical calibration (via keyboard) and real calibration (with sample weights and the possibility of weight linearization up to 5 points).
- Tare weight zero setting. .
- Automatic zero setting at power-on.
- Gross weight zero tracking.

communication protocols.

- Semi-automatic tare (net/gross weight) and preset tare.
- Displaying of the maximum weight value reached (peak).
- Direct connection between RS485 and RS232 without converter.

RS485 serial port for communication via ModBus RTU protocol, ASCII bidirectional or continuous one way transmission.

3 relay outputs controlled by the setpoint values or via protocols.

2 optoisolated PNP digital inputs: status reading via serial

INPUTS/OUTPUTS AND COMMUNICATION

- DESCRIPTION
- ÷. Weight transmitter suitable for back panel mounting on Omega/DIN rail.
- Dimensions: 25x115x120 mm.
- 6-digit red LED semi-alphanumeric display (8 mm height), 7-segment. н.
- 6 signalling LED.
- Four buttons for the system calibration.

1 load cell dedicated input.

FIELDBUSES



MODBUS/TCP C-Link

certified product CANOper

POWERLINK



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| TECHNICAL | FEATURES |
|-----------|----------|

| Power supply and consumption | 12÷24 VDC ±10%; 5 W | |
|---|---|--|
| Number of load cells • Load cells supply | up to 8 (350 Ω) - 4/6 wires • 5 VDC/120 mA | |
| Linearity • Analog output linearity (only for TLB) | <0.01% full scale • <0.01% full scale | |
| Thermal drift • Analog output thermal drift (only for TLB) | <0.0005% full scale/°C • <0.003% full scale/°C | |
| A/D Converter | 24 bit (16000000 points) - 4.8 kHz | |
| Divisions (with measurement range $\pm 10 \text{ mV}$ and sensitivity 2 mV/V) | ±999999 • 0.01 μV/d | |
| Measurement range | ±39 mV | |
| Usable load cells sensitivity | ±7 mV/V | |
| Conversions per second | 300/s | |
| Display range | ±999999 | |
| Decimals • Display increments | 0÷4 • x1 x2 x5 x10 x20 x50 x100 | |
| Digital filter • Readings per second | 10 levels • 5÷300 Hz | |
| Relay outputs | 3 - max 115 VAC/150 mA | |
| Optoisolated digital inputs | 2 - 5÷24 VDC PNP | |
| Serial ports | RS485 | |
| Baud rate | 2400, 4800, 9600, 19200, 38400, 115200 (bit/s) | |
| Optoisolated analog output (only for TLB) | 16 bit = 65535 divisions. 0÷20 mA; 4÷20 mA (up to 300 Ω) 0÷10 V; 0÷5 V; ±10 V; ±5 V (min 10 kΩ) | |
| Humidity (condensate free) | 85% | |
| Storage temperature | -30°C +80°C | |
| Working temperature | | |



| | DESCRIPTION | CODE |
|--|---|---------------|
| | RS485 serial port. Baud rate: 2400, 4800, 9600, 19200, 38400, 115200 (bit/s). | TLB485 |
| | Optoisolated 16 bit analog output. Current: $0 \div 20$ mA; $4 \div 20$ mA (up to 300Ω). Voltage: $0 \div 10$ V; $0 \div 5$ V; ± 10 V; ± 5 V (min $10 k\Omega$). Equipped with RS485 serial port. | TLB |
| | CANopen port. Baud rate: 10, 20, 25, 50, 100, 125, 250, 500, 800, 1000 (kbit/s). The instrument works as <i>slave</i> in a synchronous CANopen network. Equipped with RS485 serial port. | TLBCANOPEN |
| A Construction of the second s | DeviceNet port. Baud rate: 125, 250, 500 (kbit/s). The instrument works as <i>slave</i> in a DeviceNet network. Equipped with RS485 serial port. | TLBDEVICENET |
| A Construction of the second s | CC-Link port. Baud rate: 156, 625, 2500, 5000, 10000 (kbit/s). The instrument works as <i>Remote Device Station</i> in a CC-Link network and occupies 3 stations. Equipped with RS485 serial port. | TLBCCLINK |
| | PROFIBUS DP port. Baud rate: up to 12 Mbit/s. The instrument works as <i>slave</i> in a Profibus-DP network. Equipped with RS485 serial port. | TLBPROFI |
| | Modbus/TCP port. Type: RJ45 10Base-T or 100Base-TX (auto-sensing). The instrument works as <i>slave</i> in a Modbus/TCP network. Equipped with RS485 serial port. | TLBMODBUSTCP |
| | Ethernet TCP/IP port. Type: RJ45 10Base-T or 100Base-TX (auto-sensing). The instrument works in an Ethernet TCP/IP network and it is accessible via web browser. Equipped with RS485 serial port. | TLBETHETCP |
| | 2x Ethernet/IP ports. Type: RJ45 10Base-T or 100Base-TX (auto-sensing). The instrument works as <i>adapter</i> in an Ethernet/IP network. Equipped with RS485 serial port. | TLBETHEIP |
| | 2x PROFINET IO ports. Type: RJ45 100Base-TX. The instrument works as <i>device</i> in a Profinet IO network. Equipped with RS485 serial port. | TLBPROFINETIO |
| | 2x EtherCAT ports. Type: RJ45 10Base-T or 100Base-TX (auto-sensing). The instrument works as <i>slave</i> in an EtherCAT network. Equipped with RS485 serial port. | TLBETHERCAT |
| | 2x POWERLINK ports. Type: RJ45 10Base-T or 100Base-TX (auto-sensing). The instrument works as <i>slave</i> in a Powerlink network. Equipped with RS485 serial port. | TLBPOWERLINK |
| | 2x SERCOS III ports. Type: RJ45 10Base-T or 100Base-TX (auto-sensing). The instrument works as <i>slave</i> in a Sercos III network. Equipped with RS485 serial port. | TLBSERCOS |
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